

## SAFETY DATA SHEET

Issuing Date 01-Jul-2020 Revision Date 01-Jul-2020 Revision Number 2.03

# 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Product identifier** 

Product Name Agilus30™, FLX935

Other means of identification

Product Code(s) SDS-06173 EN A

PN (Part Number) OBJ-03328, OBJ-18009, OBJ-03382, OBJ-06301, OBJ-18034

UN/ID no. UN3082

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Printing inks

**Uses advised against**This product is a cartridge containing ink. Under normal conditions of use, the substance is

released from a cartridge only inside an appropriate printing system, and therefore,

exposure is limited

Details of the supplier of the safety data sheet

**Manufacturer Address** 

Stratasys Corporate headquarters United States 9600 West 76th Street Suite #108

Eden Prairie, MN 55344

**United States** 

Local: +1 952-294-3900 Phone: +1 952-937-3000

Emergency telephone number

Emergency Telephone +1 215 207 0061 - Americas - Multi lingual response

E-mail address info@Stratasys.com

## 2. HAZARDS IDENTIFICATION

#### Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1A
Specific target organ toxicity (single exposure)	Category 3

#### Label elements

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#### Warning

#### Hazard statements

Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause respiratory irritation



Appearance Ink cartridge

Physical state liquid

Odor Characteristic

## **Precautionary Statements - Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Wash face, hands and any exposed skin thoroughly after handling
Contaminated work clothing must not be allowed out of the workplace
Wear protective gloves/eye protection/face protection

#### **Precautionary Statements - Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention IF ON SKIN: Wash with plenty of water and soap

Take off contaminated clothing and wash it before reuse

If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Call a POISON CENTER or doctor if you feel unwell

#### **Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed Store locked up

#### **Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

## Hazards not otherwise classified (HNOC)

Not applicable

#### Other Information

Toxic to aquatic life with long lasting effects. Toxic to aquatic life.

#### Unknown acute toxicity

2.0908525 % of the mixture consists of ingredient(s) of unknown toxicity

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### <u>Mixture</u>

Chemical name	CAS No.	Weight-%	Proprietary
Proprietary	Proprietary	30 - 50	*
Proprietary	Proprietary	10 - 30	*
Proprietary	Proprietary	10 - 30	*

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Proprietary	Proprietary	0.3-1	*
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	0.3-1	*
Acrylic acid, 2-hydroxyethyl ester	818-61-1	0.3-1	*
Stabilizer	-	0.1-0.3	*
2,6-Bis(1,1-Dimethylethyl)-4-Methyl-Phenol	128-37-0	0.1-0.3	*
camphene	79-92-5	0.1-0.3	*
1,7,7-Trimethyltricyclo[2.2.1.02,6]heptane	508-32-7	0.1-0.3	*

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

## 4. FIRST AID MEASURES

**Description of first aid measures** 

**General advice** Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical

attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing

has stopped, give artificial respiration. Get medical attention immediately.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep

eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. Do not rub affected area.

**Skin contact**May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a

physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

**Ingestion** Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water.

Never give anything by mouth to an unconscious person. Get medical attention.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Burning sensation. Coughing and/ or wheezing. Difficulty in

breathing.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use extinguishing agent suitable for type of surrounding fire. Class B fires: Use carbon

dioxide (CO2), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film

Forming Foam-AFFF), or water spray to cool containers.

**Unsuitable extinguishing media** CAUTION: Use of water spray when fighting fire may be inefficient.

**Specific hazards arising from the** Product is or contains a sensitizer. May cause sensitization by skin contact.

chemical

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

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Special protective equipment for fire-fighters

Cool containers with flooding quantities of water until well after fire is out. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Move containers from fire area if you can do it without risk. Use personal protection equipment. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk.

## 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal

protective equipment as required. Evacuate personnel to safe areas. Keep people away

from and upwind of spill/leak. Avoid breathing vapors or mists.

**Other Information** Refer to protective measures listed in Sections 7 and 8.

**Environmental precautions** 

**Environmental precautions** Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

place into a container for later disposal. Following product recovery, flush area with water.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid breathing vapors or mists. Wash thoroughly after handling. Obtain special instructions

before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Do not eat, drink or smoke

when using this product. Heating may cause a fire.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other

chemicals. Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open

flame.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or

level that contributes to the hazard classification of the mixture) which have an exposure

limit applicable in the region for which this safety data sheet is intended or other

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recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
2,6-Bis(1,1-Dimethylethyl)-4-Me thyl-Phenol 128-37-0	TWA: 2 mg/m³ inhalable fraction and vapor	(vacated) TWA: 10 mg/m <sup>3</sup>	TWA: 10 mg/m³

#### **Appropriate engineering controls**

Engineering controls Showers

Eyewash stations Ventilation systems.

#### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). If splashes are likely to occur, wear

safety glasses with side-shields.

Hand Protection Wear suitable gloves. Impervious gloves.

**Skin and body protection** Wear suitable protective clothing. Long sleeved clothing.

exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this

product. Avoid contact with skin, eyes or clothing.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical stateliquidAppearanceInk cartridgeOdorCharacteristic

**Color** clear

Odor threshold No information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

pH N/A

Melting point / freezing point No data available None known

Melting point / freezing pointNo data availableNone knownBoiling point / boiling rangeNo data availableNone known

Flash point 116 °C / 241 °F
Evaporation rate No data available

Evaporation rateNo data availableNone knownFlammability (solid, gas)No data availableNone knownFlammability Limit in AirNone known

Upper flammability limit: No data available Lower flammability limit: No data available

Vapor pressureNo data availableNone knownVapor densityNo data availableNone known

Relative density 1.07 g/cm3
Water solubility Insoluble in water

Solubility in other solvents No data available None known Partition coefficient No data available None known **Autoignition temperature** No data available None known **Decomposition temperature** No data available None known No data available Kinematic viscosity None known No data available **Dynamic viscosity** None known

**Explosive properties**No information available **Oxidizing properties**No information available

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Other information

Softening point
Molecular weight
VOC Content (%)
Liquid Density
Bulk density
No information available
No information available
No information available
No information available

## 10. STABILITY AND REACTIVITY

**Reactivity** Heating may cause a fire.

Chemical stability Decomposes on exposure to light. Unstable if heated.

**Conditions to avoid** Avoid exposure to heat and light.

**Incompatible materials**Not applicable under normal conditions of use and storage.

Hazardous decomposition products Thermal Decomposition Products. Combustion: oxides of carbon.

## 11. TOXICOLOGICAL INFORMATION

#### Information on likely routes of exposure

#### **Product Information**

**Inhalation** May cause irritation of respiratory tract. (based on components). Harmful by inhalation.

Eye contact Irritating to eyes. (based on components). Causes serious eye irritation.

**Skin contact** May cause sensitization by skin contact. Repeated or prolonged skin contact may cause

allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. (based on

components).

#### Information on toxicological effects

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Coughing

and/ or wheezing.

#### Numerical measures of toxicity

#### **Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document ...

ATEmix (inhalation-dust/mist) 1.02 mg/l

Unknown acute toxicity 2.0908525 % of the mixture consists of ingredient(s) of unknown toxicity

**Component Information** 

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary	= 4890 mg/kg	> 3000 mg/kg (Rabbit)	-
	= 4890 mg/kg (Rat)		
Proprietary	> 2000 mg/kg	> 2000 mg/kg (Rat)	-
	> 2000 mg/kg ( Rat )		
Acrylic acid, 2-hydroxyethyl	= 548 mg/kg	= 154 mg/kg (Rabbit)	-
ester	= 548 mg/kg ( Rat )		

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818-61-1			
2,6-Bis(1,1-Dimethylethyl)-4-Me	> 2930 mg/kg	> 2000 mg/kg (Rat)	-
thyl-Phenol	> 2930 mg/kg (Rat)		
128-37-0			
camphene	> 5 g/kg	> 2500 mg/kg (Rabbit)	= 17100 mg/m <sup>3</sup> (Rat) 1 h
79-92-5	> 5 g/kg(Rat)		,

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation**Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Irritating to eyes.

Respiratory or skin sensitization May cause sensitization by skin contact. Classification based on data available for

ingredients.

Germ cell mutagenicity No information available.

**Carcinogenicity** No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
2,6-Bis(1,1-Dimethylethyl	-	Group 3	-	-
)-4-Methyl-Phenol		·		
128-37-0				

## IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

**STOT - single exposure** Classification based on data available for ingredients.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

## 12. ECOLOGICAL INFORMATION

#### **Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary	1.98 mg/l Fresh water	0.704 mg/l Fresh water	-	0.524 mg/l Fresh water
Proprietary	-	90: 96 h Danio rerio μg/L LC50 semi-static	-	-
Glycerol, propoxylated, esters with acrylic acid 52408-84-1	-	5.74: 96 h Danio rerio mg/L LC50 static	-	-
Acrylic acid, 2-hydroxyethyl ester 818-61-1	-	4.8: 96 h Pimephales promelas mg/L LC50 flow-through	•	0.78: 48 h Daphnia magna mg/L EC50
2,6-Bis(1,1-Dimethylethyl )-4-Methyl-Phenol 128-37-0	0.42: 72 h Desmodesmus subspicatus mg/L EC50 6: 72 h Pseudokirchneriella subcapitata mg/L EC50	5: 48 h Oryzias latipes mg/L LC50	-	-
camphene 79-92-5	1000: 72 h Desmodesmus subspicatus mg/L EC50	0.72: 96 h Brachydanio rerio mg/L LC50 flow-through 150: 96 h	-	22: 48 h Daphnia magna mg/L EC50

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ſ		Brachydanio rerio mg/L	
- 1		Draony dame rone mg/L	
- 1		LC50 static	
- 1		LC30 Static	i

Persistence and degradability No information available.

**Bioaccumulation** There is no data for this product.

**Component Information** 

Chemical name	Partition coefficient
Acrylic acid, 2-hydroxyethyl ester	0.21
818-61-1	
2,6-Bis(1,1-Dimethylethyl)-4-Methyl-Phenol	4.17
128-37-0	

Other adverse effects No information available.

## 13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging

Do not reuse empty containers.

US EPA Waste Number U239 U154

## 14. TRANSPORT INFORMATION

Additional information The environmentally hazardous substance mark is not required when transported in sizes

of ≤5L or ≤5kg The marine pollutant mark is not required when transported in sizes of ≤5L

or ≤5kg

DOT

UN/ID no. UN3082

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard class 9
Packing group III

**Special Provisions** 8, 146, 173, 335, IB3, T4, TP1, TP29

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III,

Marine pollutant

**Emergency Response Guide** 

Number

171

**TDG** 

UN/ID no. UN3082

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard class 9
Packing group III

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%),

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III

MEX

UN/ID no. UN3082

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Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard class

Special Provisions 274, 331, 335

Packing group III

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%),

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III

ICAO (air)

UN/ID no. UN3082

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard class 9
Packing group III

Special Provisions A97, A158, A197

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%),

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III

IATA

UN Number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es) 9
Packing group III
ERG Code 9L

Special Provisions A97, A158, A197

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%),

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III

<u>IMDG</u>

UN number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es)
Packing group
EmS-No.
Special Provisions
9
III
F-A, S-F
274, 335, 969

Marine pollutant

This product contains a chemical which is listed as a severe marine pollutant according to

IMDG/IMO

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%), Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III, Marine pollutant

RID

UN Number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es) 9
Packing group III
Classification code M6

**Special Provisions** 274, 335, 375, 601

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%),

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III

Labels 9

<u>ADR</u>

UN number 3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es) 9
Packing group III
Classification code M6

**Special Provisions** 274, 335, 601, 375

Description 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%),

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III

Labels

ADN

UN/ID no UN3082

**UN** proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es) Packing group Ш Classification code M6

**Special Provisions** 274, 335, 375, 601

Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(2-[[(butylamino)carbonyl]oxy]ethyl acrylate (main constituent >84%),

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate), 9, III

Hazard label(s) Limited quantity (LQ) 5 L





## 15. REGULATORY INFORMATION

**International Inventories** 

**TSCA** Complies DSL/NDSL Complies **EINECS/ELINCS** Complies Complies **ENCS** 

No information available **IECSC** No information available **KECL** No information available **PICCS** No information available **AICS** 

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances IECSC - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

#### **US Federal Regulations**

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### SARA 311/312 Hazard Categories

Acute health hazard Yes **Chronic Health Hazard** No Fire hazard No Sudden release of pressure hazard Nο **Reactive Hazard** No

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#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

#### **US State Regulations**

#### **California Proposition 65**

This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Methanol - 67-56-1	Developmental

#### U.S. State Right-to-Know Regulations

#### **US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Acrylic acid, 2-hydroxyethyl	X	X	X
ester			
818-61-1			

#### U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

## 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards 3 Flammability 1 Instability 0 Physical and chemical

properties -

Health hazards 3 Flammability 1 Physical hazards 0 Personal protection X

Revision Date 01-Jul-2020

**Revision Note**No information available.

**Disclaimer** 

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**End of Safety Data Sheet** 

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